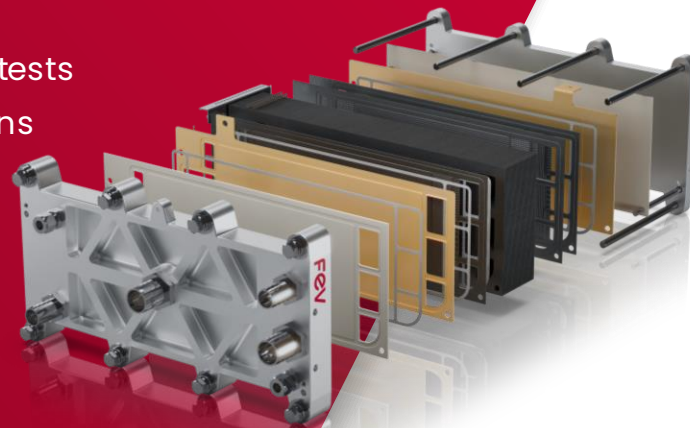


FEV Signature Solutions Fuel Cell Aging Analysis and Lifetime Improvement

Assess and improve the lifetime of your fuel cell stack

FEV offers

- Advanced fuel cell stack aging models
- Precise lifecycle prediction tools
- Optimization of operating strategy to reduce stack aging
 - Implementable with your or FEV's FC onboard controls
- Durability testing
 - Customizable accelerated durability tests
 - Fast, reliable durability testing solutions



Why FEV

- Proven stack aging models validated in real-world fuel cell applications
- Customizable solutions to fit specific customer requirements
- Continuous optimization based on the latest fuel cell degradation data
- White box approach for customers to develop their own testing protocols
- Customer-friendly, flexible licensing model with tailored scope

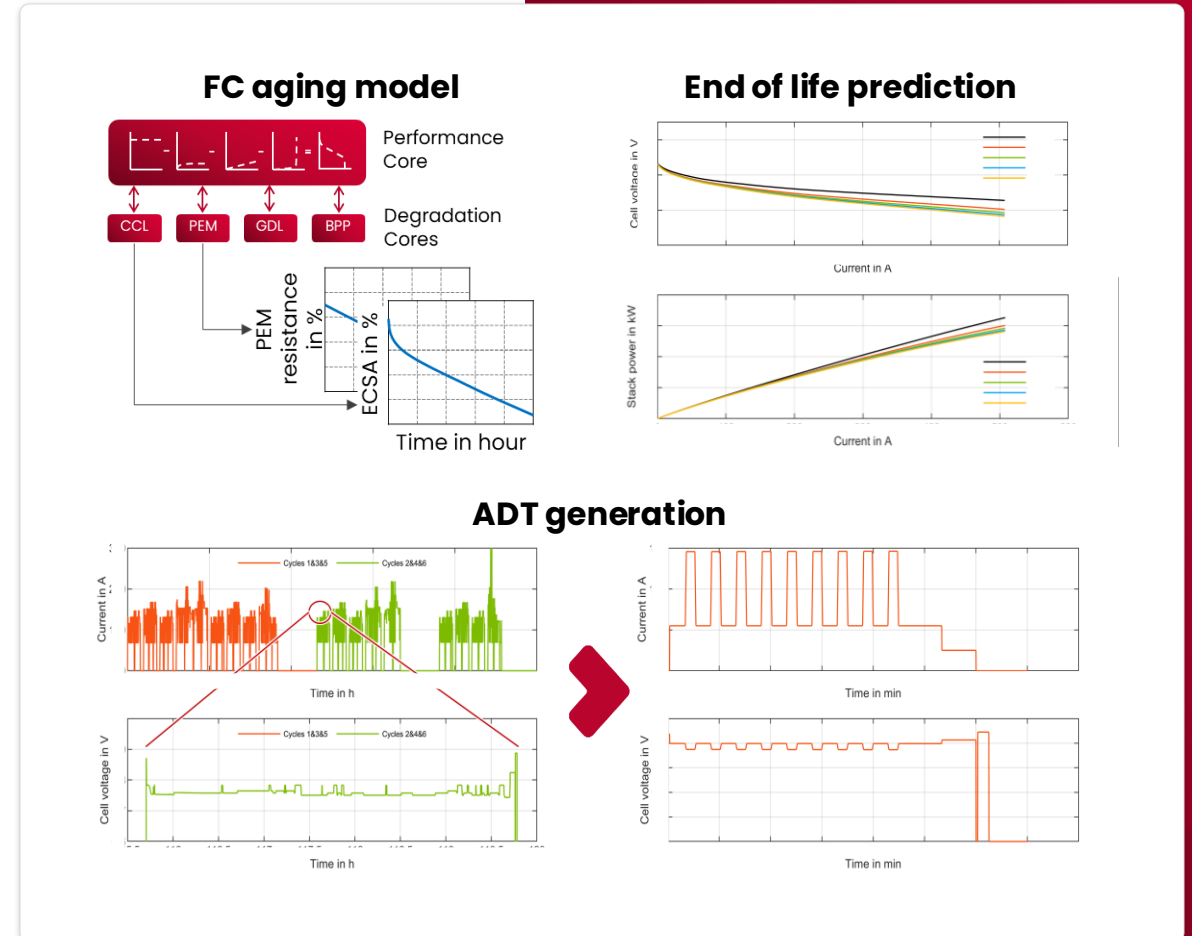
Development of a degradation model for fuel cells and the definition of an accelerated durability test cycle

CLIENT: RENOWNED AUTOMOTIVE MANUFACTURER

- Support to develop a degradation model for fuel cells used in commercial heavy-duty vehicles
- Support to define an accelerated durability test (ADT) cycle
- Completion in 2024

FEV responsibility

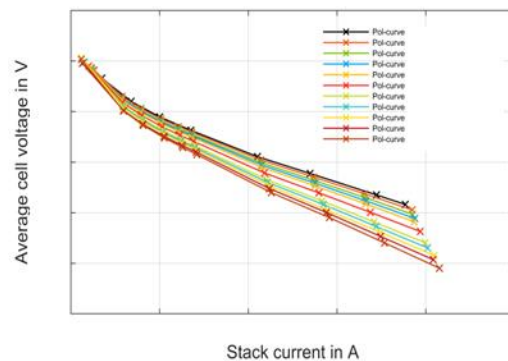
- Detailed analysis of pre-test data to form the basis for degradation model calibration
- Development and calibration of a degradation simulation model
- Definition and optimization of the final ADT cycle to replicate End of Life behavior



Fuel cell aging models allow quantify the end-of-life performance, support the development of the operating strategy and speed-up the validation

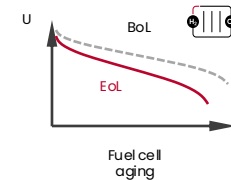
Lifetime prediction

- Use customer relevant test cycles to analyze the performance after e.g. 20.000 h
- Identify critical test cycles
- Perform sensitivity studies



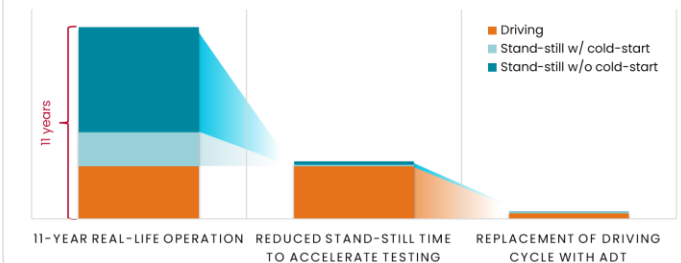
Evaluation of hybrid operating strategies

- The fuel cell power requirement is depending on the layout of the hybrid architecture and the operating strategy
- The FC aging simulation together with powertrain models allow to vary the hybrid operating strategy and evaluate the impact lifetime



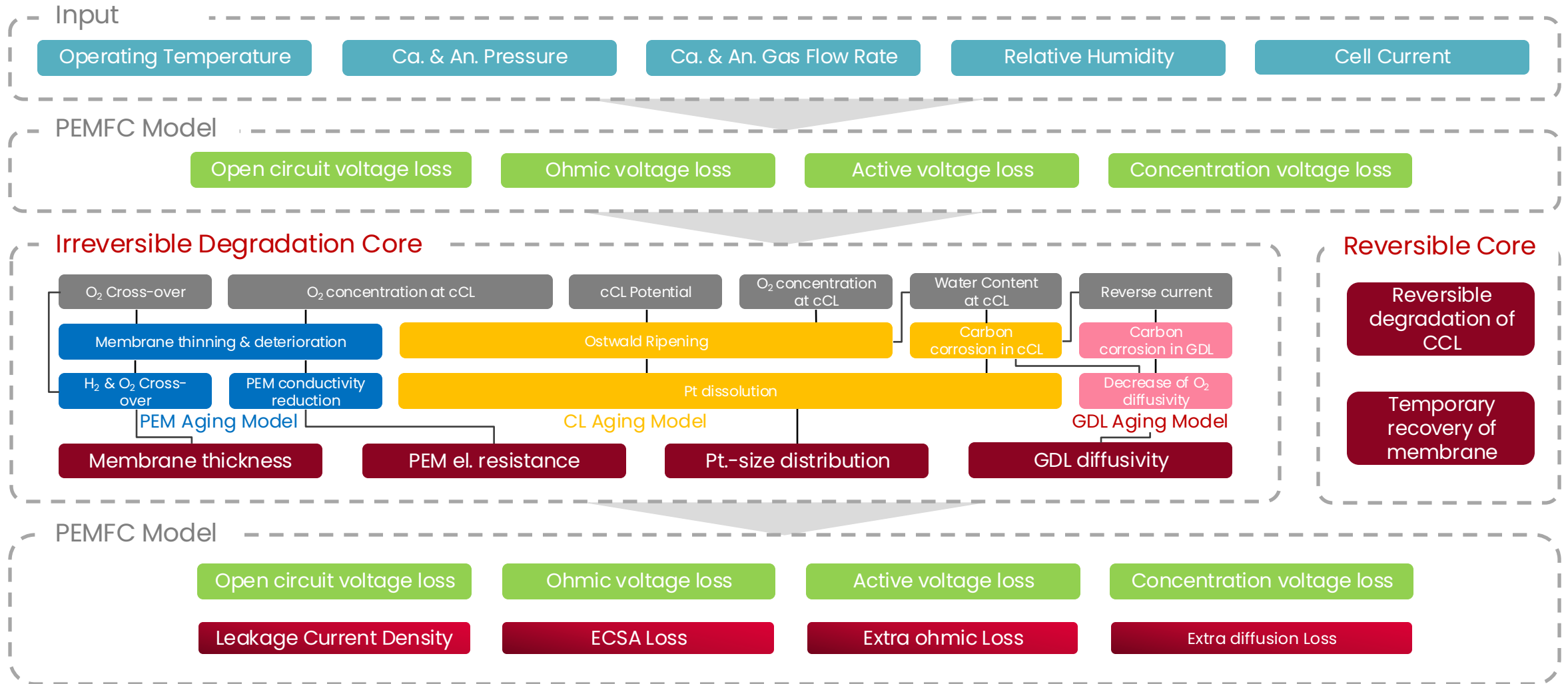
Definition of accelerated stress test cycles

- Comprehensive assessment of load cycles and stand-still periods
- Identify stressors and parts of the cycle with low degradation
- Realistic aging behavior despite accelerating by a factor > 6 beyond "quick wins"



Overview of FEV fuel cell degradation model structure and sub-models

Both, irreversible and reversible degradation is modeled in a physical way



Get in touch with us for further information



[www.fev.com/en/
signature-solutions](http://www.fev.com/en/signature-solutions)